

Work Order ID 54333-3

December 8, 2009 8:46:20 AM

Page 1

*Split*

Item ID: D3784-043

Accept

Setup Start

Revision ID:

Item Name: Seat Support Assembly, LH

Stop

Start Date: 08/12/2009 Start Qty: 20.00

Cust Item ID:

Required Date: 16/12/2009 Req'd Qty: 20.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3784

Rev B

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

110

Small Fab

0.00



Small Fab

Memo

0.00

Small Fab

1-assemble as per dwg D3784-1 \*\*\*\*\*Note 8: Hole "A" is located 5" from the end of D3770-3 tube and must be oriented up\*\*\*\*\*; \*\*\*\*\*Note 8: Hole "B" is located 5" from the end of D3770-1 tube and must be oriented AFT\*\*\*\*\*

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*Ep 10/01/08 (3)*

*Ep 10/01/08 (3)*

*80 10/01/08 (3)*



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Item ID: D3784-043

Accept



Setup Start



Revision ID:

Stop



Item Name: Seat Support Assembly, LH

Start Date: 08/12/2009 Start Qty: 20.00



Cust Item ID:

Required Date: 16/12/2009 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Stop



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location: GA

0.00

Memo

0.00

80 12/01/08

③

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/01/11

MF 10-01-08



# Order Print

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Work Order ID: 54333



Parent Item: D3784-043



Parent Item Name: Seat Support Assembly, LH

Start Date: 08/12/2009

Required Date: 16/12/2009

Comments:

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN525-10R20

Purchased

No

110

Each

96.0000

80.0000



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

96

109752

96

AN960JD10L

Purchased

No

110

Each

5,439.000

80.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5439

101291

16

104885

153

105793

236

109632

276

110985

4758

D3763-041

Manufactured

No

110

Each

6.0000

40.0000



End Fitting Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6

46156

6

B 54325

40

EP 10/01/08

24 80  
EP 10/01/08

110985

24 80

EP 10/01/08

40 80 10/01/08





# Checklist Print

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Work Order ID: 54333

Parent Item: D3784-043

Parent Item Name: Seat Support Assembly, LH

Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 20.00

Required Qty: 20.00

6x 55107

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3763-043



End Fitting Assembly, LH

D3770-1



Tube

Manufactured No

Manufactured No

Warehouse

Location

Main Warehouse

ST

45868

Loc Qty

Loc Code

13

13

D3770-3



Tube

Manufactured No

Warehouse

Location

Main Warehouse

ST

42963

45869

Loc Qty

Loc Code

20

5

15

20.0000

20.0000

20.0000

Ep10/01/08

Ep10/01/08

B54316 (14x)

X B54316

Ep10/01/08

B54318 (9x)

150

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Shop Packet Print

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# Shop Packet Print

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Work Order ID: 54333

Parent Item: D3784-043

Parent Item Name: Seat Support Assembly, LH

Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Ric. Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	--------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21042L3		Purchased	No			110	Each	2,739.000	80.0000			
-----------	--	-----------	----	--	--	-----	------	-----------	---------	--	--	--



Nut



*EP 10/01/08*

<u>Warehouse</u>	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse	ST	2739	
	110844	32	
	111274	27	
	111668	188	
	112314	1992	
	112385	500	

*27 56 80*

December 8, 2009 8:46:25 AM

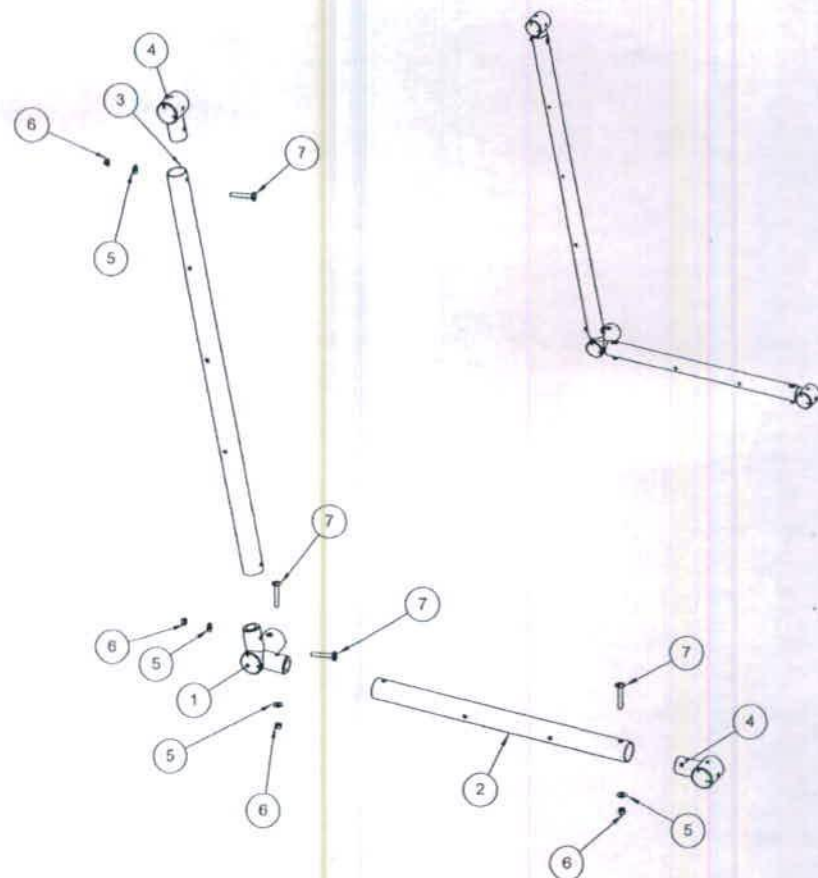
Shop Packet Print

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3763-043	END FITTING ASSY, LH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	NAS1149D0332J	WASHER (AN960JD10L)	4
6	MS21042L3	NUT	4
7	AN525-10R20	SCREW	4

△  
B  
△  
B  
△  
B

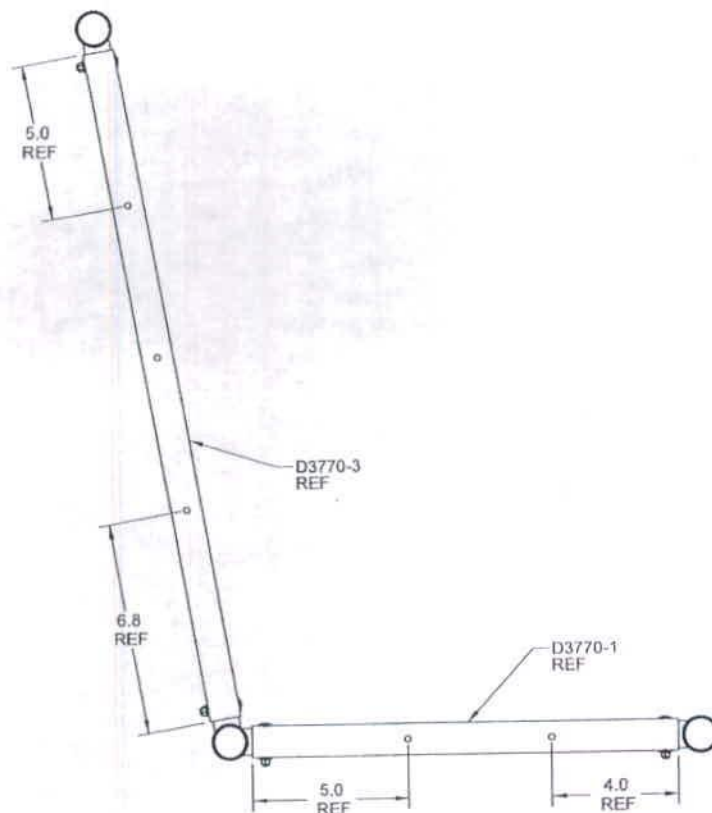


**D3784-043 SEAT SUPPORT ASSY, LH**

NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: N/A  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: 0.78 lbs

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	REV. B
DRAWN	HS		
CHECKED	PA	DRAWING NO. <b>D3784</b>	SHEET 2 OF 5
MFG. APPR.		TITLE	SCALE
APPROVED		<b>SEAT SUPPORT ASSEMBLY</b>	NTS
DE APPR.		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS TO BE SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	08.06.23		





D3784-043 SEAT SUPPORT ASSY, LH

DESIGN	HS	<b>DART AEROSPACE LTD</b>	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	AP	<b>D3784</b>	SHEET 3 OF 5
APPROVED	AP	TITLE	SCALE
DE APPR.	AP	<b>SEAT SUPPORT ASSEMBLY</b>	NTS
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